



Dart Hawkesbury
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D3713-042
Job Sheet 168152



Part No: D3713-042

Job Qty: 1 ea

Part Name: Lid Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 12/28/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D3715 REV A, D3713 REV B IPP Rev:A new issue 08-01-30 DD verified by:EC IPP Rev:B change to revB ecn 1145 08-03-19 DD verified by:EC IPP Rev:C add label DD 10.03.23 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/27/17	0.00	0.00	Start Up Large Fab2		DC 2017-12-8
100	Large Fab	1 pcs		12/27/17	0.00	8.33	Large Fab 8		DC 2017-12-8
110	Large Fab	1 pcs		12/27/17	0.00	8.33	Large Fab 1		CPC
120	QC	1 pcs		12/27/17	0.00	0.00	QC5		BEA
130	QC	1 pcs		12/27/17	0.00	0.00	QC9		BE
140	Powdercoat	1 pcs		12/27/17	0.00	0.26	Powdercoat4		BE 18-01-9
150	QC	1 pcs		12/27/17	0.00	0.00	QC3		U 18-01-11
160	HandFinish	1 pcs		12/28/17	0.00	1.79	HandFinish3		U 18-01-11
170	QC	1 pcs		12/28/17	0.00	0.00	QC3		U 18-1-11
180	Packaging	1 pcs		12/28/17	0.00	0.00	Packaging3		U 18-1-11
190	QC21-SA	1 Ea		12/28/17	0.00	0.00	QC21		21 JAN 1 2016

Part Op 100 - 1- Cut and Drill holes as per dwg D3713

Descriptions: 110 - 1- WELD AS PER DWG

M135419 140 - START TIME: 3:05 OVEN TEMPERATURE: 320° FINISH TIME: 4:05

160 - 1-Appl Wing Walk on mesh as per Dwg D3713 and QSI 005 4.4 2-apply armor shield over label on lid only

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2327-1 55959	2	2	0	0
	D2329 102848	1	9	0	0
	D2581 5005842	2	103	0	0
	D3749-1 159925	3	19	0	0
	M304TS0.750W.065 137401	17	684	0	0
110-Large Fab	M304EX0.75-16F 5019329	17	515	0	0
160-HandFinish	D2258-300 F157314	1	2	0	0

Part Specifications

Specifications could not be found.

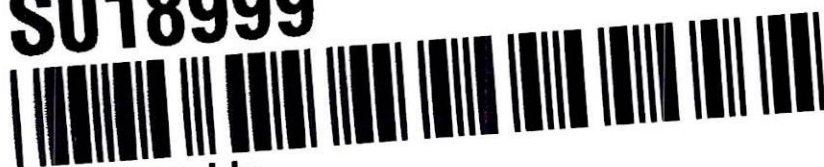
BASKET Assembly: 168130

BASKET BASE: 168150

BASKET lid: 168152

Plex 11/10/17 10:09 AM dart.poulin.mario

DART
AEROSPACE
S018999



Lid Assembly

PART NO:
Revision:
Operation:
Change No:

D3713-042

Start up Operation

Mfg Date: 12/08/17
Job No: 168152

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Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2258-300 Revision: Placard														
140	QC21-SA	F157314	168152	0 Ea	0	157314	HandFinish3		Stock	10/3/2017	*			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D2327-1 Revision: Spacer Bushing														
140	QC21-SA	S018990	168152	0 Ea	0	155959	Start Up Large Fab-2		Stock	12/8/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D2329 Revision: Label Plate														
160	QC21-SA	S018992	168152	0 Ea	0	102848	Start Up Large Fab-2		Stock	12/8/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D2581 Revision: Mounting Bracket														
160	QC21-SA	S018993	168152	0 Ea	0	S005842	Start Up Large Fab-2	Bin	Stock	12/8/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D3749-1 Revision: Hinge Half														
160	QC21-SA	S018994	168152	0 Ea	0	159925	Start Up Large Fab-2		Stock	12/8/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: M304EX0.75-16F Revision: Expanded Metal Flat SS														
100	Receive sf	S027822	168152	0 sf	0		Large Fab 1		Stock	1/2/2018	Issue Container			
		S027824	168152	0 sf	0		Large Fab 1		Stock	1/2/2018	Issue Container			
Operation Totals:		2		0	0									
Part Totals:		2		0	0									
Part Number: M304TS0.750W.065 Revision: 304 Sq Tube .75X.75X.065W														
100	Receive Ft	S018996	168152	0 ft	0	m138008	Start Up Large Fab-2	Box	Stock	12/8/2017	Issue Container			
		S018998	168152	1 ft	0	m137401	Start Up Large Fab-2		Scrap	12/8/2017	Issue Container			
Operation Totals:		2		1	0									
Part Totals:		2		1	0									
Totals:		9		1	0									